```
\ Forth Code to initialize the AC Relay Module
HEX
4 USE.PAGE
15 WIDTH !
                  \ Initialize the memory map.
                  \ Avoid non-unique names.
ANEW ACR.CODE
                 \ Forget marker for easy re-loading.
1 CONSTANT RELAY_CONTROL_LINES
F CONSTANT ALL_RELAYS
C005 CONSTANT DIRECTION_REGISTER
C000 CONSTANT
                   RELAY_CONTROL_REGISTER
: Init AC Relay ( byte -- | byte = module num. Valid module numbers are
\ Initializes the AC Relay Wildcard by configuring the AC relay control
lines
\ of the CPLD to outputs. The module number depends on the module
\ jumpers. See Table 1 for the jumper settings and associated
addresses.
locals{ &module }
  \ Disconnect all relays before initializing control lines to outputs.
  \ Relays are active low (i.e. writing a 0 to the relay turns it on).
  ALL RELAYS RELAY CONTROL REGISTER &module C!
 RELAY CONTROL LINES DIRECTION REGISTER &module C!
```